### **QUV Operator Training**

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Andy Francis – Marketing Director

Sean Fowler – Senior Technical Director

Dave Duecker – Senior Technical Marketing Specialist

Q-Lab

View Recorded Presentation



### **Q-Lab's Live Operator Training Series**

Today is the first of a three-part webinar series on basic operation of our weathering and corrosion testers

All upcoming and archived webinars can be accessed at: q-lab.com/webinars

Date	Topic
06 Jun	QUV
13 Jun	Q-SUN
20 Jun	Q-FOG

#### **Administrative Notes**

You'll receive a follow-up email from <a href="mailto:info@email.q-lab.com">info@email.q-lab.com</a> with links to a survey, registration for future webinars, and to download the slides

Use the **Q&A feature in Zoom** to ask us questions today!





Thank you for attending our webinar!

We hope you found our live video demonstration webinar on **QUV Tester Operation** to be helpful and insightful. The link below will give you access to the slides and recorded webinar.



# Topics

- Safety
- Functions of the Tester
- Q-•a Running a Test Q-Lab
  - Calibration
  - Maintenance



#### **Electrical Shock**

- The QUV uses 400V to operate the lamps
- Due to this high voltage, the QUV uses interlock switches to remove power to the lamps when the end covers are removed.
- Always use caution around high voltage, and do not bypass the safety interlock switches!



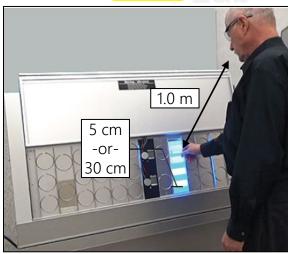




## **UV Exposure**

- One sample holder removed
- Hand 5 cm (2 in) from lamps (same distance as specimens)
  - Allowable Daily Exposure: 1 minute
- Hand 30 cm from lamps
  - Allowable Daily Exposure: 6 minutes
- Face 1.0 m from lamps
  - Allowable Daily Exposure: 18 minutes



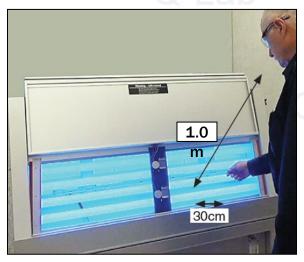




# **UV Exposure**

- All sample holders removed
- Hand 30 cm from lamps
  - Allowable Daily Exposure: 2 minutes
- Face 1.0 m from lamps
  - Allowable Daily Exposure: 6 minutes







#### **QUV Door Interlocks**

- The UV dosage someone will see from periodic irradiance calibration and specimen handling is equivalent to being outside on a clear day
- Nevertheless, QUV testers have interlocks on the front and rear swing doors that will shut off the lamps after 30 seconds.





## **Topics**

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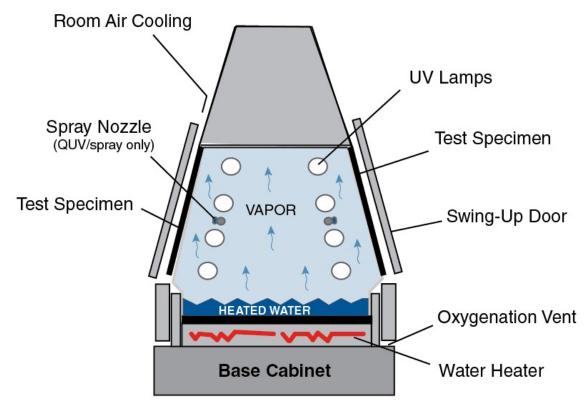
We make testing simple.

## **QUV Functions**

- UV Light System
- Controlled Temperature
- Condensation
  - Water Spray (optional)



# QUV Overview





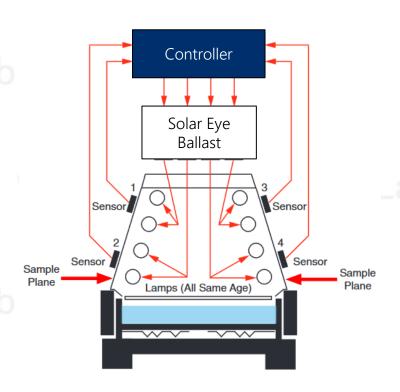
### **UV Light System**

- QUV/basic
  - No control of irradiance
  - 4 separate ballasts
- QUV/se, QUV/spray, QUV/cw, QUV/uvc
  - Solar Eye Irradiance Control maintains the same irradiance at all times
  - Single ballast controls 4 banks of lamps



#### **SOLAR EYE Irradiance Control**

- One specialized ballast powers four channels of eight total lamps
- Power to lamps controlled to maintain constant UV irradiance
- Benefits are numerous:
  - Calibrated light source for better repeatability
  - Controlled intensity
  - Replace lamps only when needed





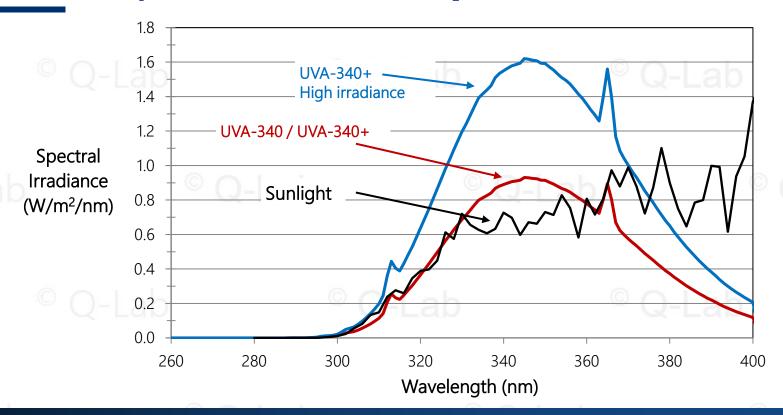
## **Irradiance Levels**

Irradiance	Warranty <sup>1</sup>	UVA- 340	UVA- 340+ <sup>2</sup>	UVA- 351	UVB- 313EL	UVB- 313EL+ <sup>3</sup>	UVC- 254⁴
Minimum	Reference	0.20	0.35	0.20	0.20	0.35	1.0
Low	1,000 hours	0.40-0.59	0.60-0.74	0.35-0.59	0.40-0.47	0.40-0.47	1.1-1.9
Typical	8,000 hours	0.60-0.90	0.75-0.95	0.60-0.80	0.48-0.62	0.48-0.95	2.0-6.0
High	1,000 hours	0.91-1.25	0.96-1.85	0.81-1.25	0.63-0.95	0.96-1.85	6.1-10.0
Maximum	Reference	1.54	2.04	1.54	1.23	2.04	13.0

Note: Irradiance value (W/m²/nm) at 340 nm for UVA lamps, 310 nm for UVB lamps *Irradiance in mW/cm*<sup>2</sup> @254 nm for UVC lamps (10×W/m<sup>2</sup>)

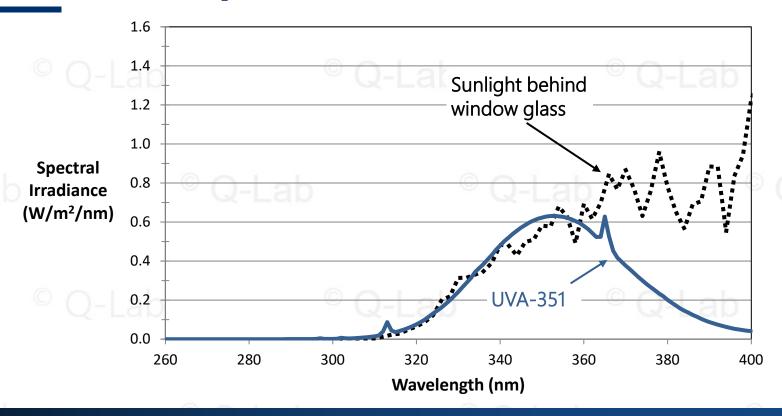


### UVA-340 / UVA-340+ Lamps SPD



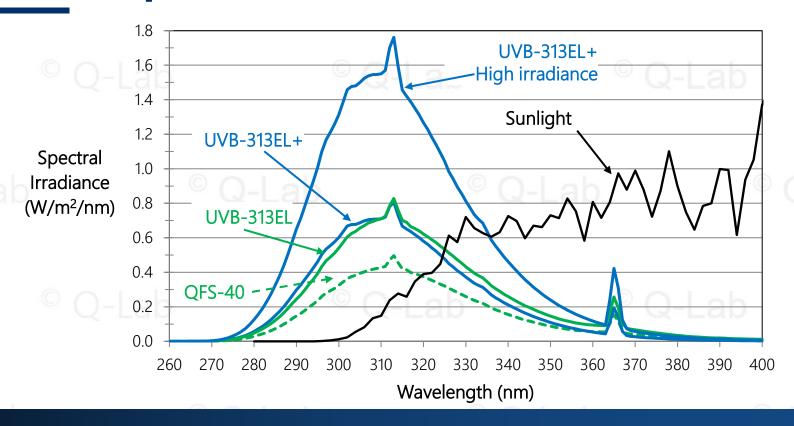


#### **UVA-351 Lamps SPD**



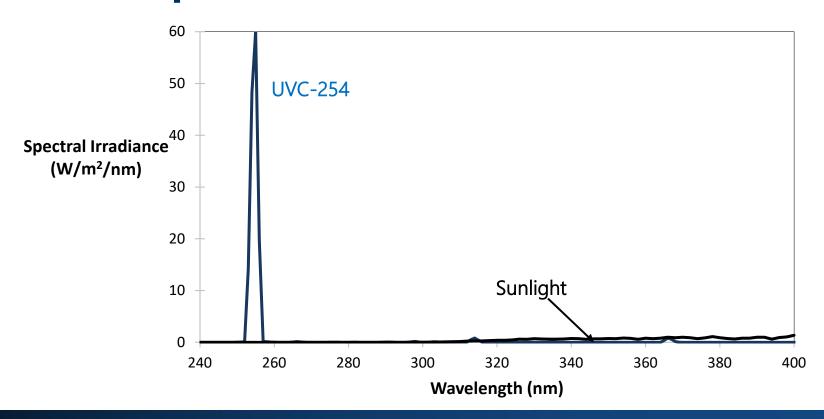


#### **UVB Lamps SPD**



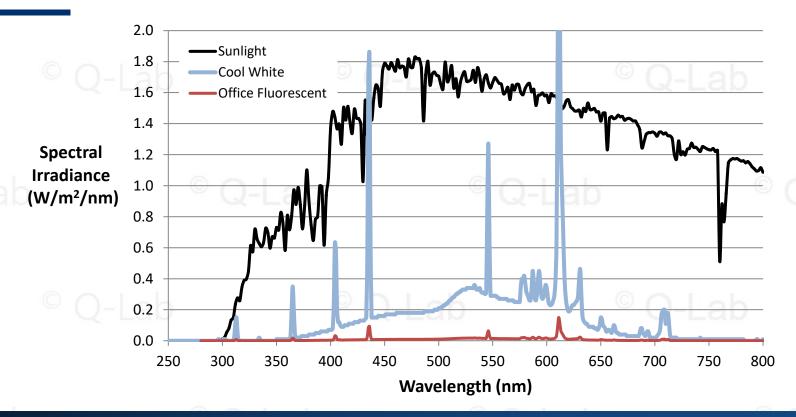


#### **UVC Lamps**



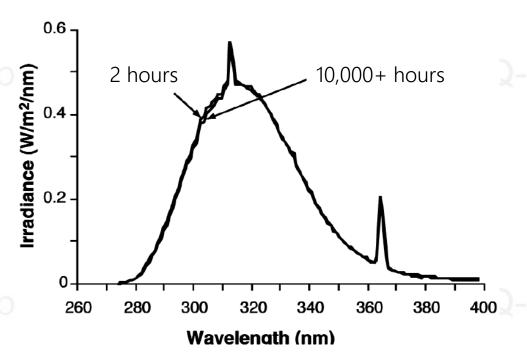


#### **Cool White SPD**





## **SOLAR EYE Lamps - No Aging**

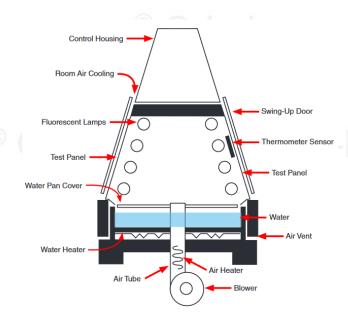


Minimal to no spectral change after 10,000 hours in SOLAR EYE models.



#### **Temperature Control in UV Function**

- Controlled by panel temperature sensor
  - Uninsulated
  - Insulated
- Blower
- Air Heater
- Both Blower and Air Heater are on during UV Cycle





# **QUV Moisture**

- Condensing Humidity
  - Hot condensation
  - Maximum water uptake
- Water Spray
  - Thermal Shock
  - Erosion

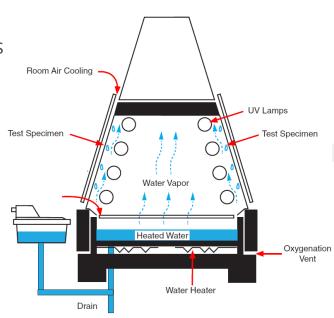






#### **QUV Condensation**

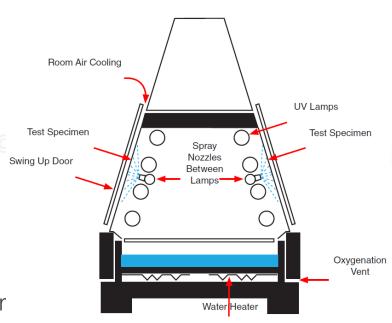
- Standard in most QUV's
- Requires tap water connection, but distilled water reduces maintenance, do not soften water.
- Uses approximately 8 liters/day
- Water Heater is on, warming the water and filling the chamber with warm water vapor
- Water Temperature Sensor ensures safety and that the water pan is full
- Blower is on until the panel temperature is met
- Lamps and Air Heater are off





#### QUV/spray and QUV/spray-RP

- Purified water required (> 200 k $\Omega$  resistivity)
- 12× nozzles total, 6× on each side
- 7 liters/minute
- Panel temperature is displayed but not controlled
- Lamps, Water Heater, Air Heater, and Blower are off
- QUV/spray-RP is an optional system that recirculates and re-purifies water (purified water connection still required)





#### **Field Calibration Audits, Tester**

#### **Commissioning, and Customer Education**

- Q-Lab Repair team offers tester audits and field calibrations, in addition to their on-site repair visits and troubleshooting services.
- Q-Lab offers customized training plans that can be catered to each customer's demand and may include *Tester Commissioning* as well as *Weathering 101* and *Atmospheric Corrosion* education
- Contact <u>info@q-lab.com</u> or <u>Repair@q-lab.com</u> for more info
- And now ... over to the showroom!



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Thank you for your attention! Questions?

Send your inquiry to: info@q-lab.com



