# **QUV Operator Training**



Presented by: Darren Assey

Thermoline's Sales and Technical support

Darren@thermoline.com.au

www.thermoline.com.au

View Recorded Presentation





# **Topics**

- Safety
- Functions of the Tester
- Q-Le Running a Test Q-Lab
  - Calibration
  - Maintenance



#### **Electrical Shock**

- The QUV uses 400V to operate the lamps
- Due to this high voltage, the QUV uses interlock switches to remove power to the lamps when the end covers are removed.
- Always use caution around high voltage, and <u>do not bypass the safety interlock</u> switches!



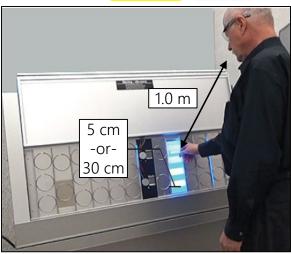




## **UV** Exposure

- One sample holder removed
- Hand 5 cm (2 in) from lamps (same distance as specimens)
  - Allowable Daily Exposure: 1 minute
- Hand 30 cm from lamps
  - Allowable Daily Exposure: 6 minutes
- Face 1.0 m from lamps
  - Allowable Daily Exposure: 18 minutes



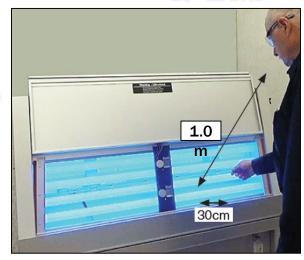




# **UV Exposure**

- All sample holders removed
- Hand 30 cm from lamps
  - Allowable Daily Exposure: 2 minutes
- Face 1.0 m from lamps
  - Allowable Daily Exposure: 6 minutes







#### **QUV Door Interlocks**

- The UV dosage someone will see from periodic irradiance calibration and specimen handling is equivalent to being outside on a clear day
- Nevertheless, QUV's come standard with interlocks on the front and rear swing doors that will shut off the lamps after 30 seconds.





# **Topics**

- Safety
- Functions of the Tester
- Q-Le Running a Test Q-Lab
  - Calibration
  - Maintenance

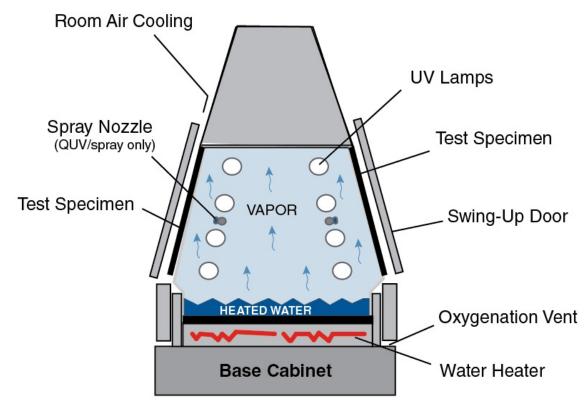


# **QUV Functions**

- UV Light System
- Controlled Temperature
- Condensation
- Water Spray (optional)



## **QUV Overview**





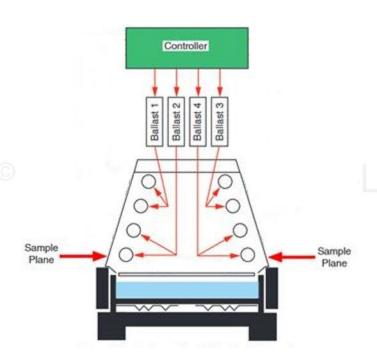
## **UV Light System**

- QUV/basic
  - No control of irradiance
  - 4 separate ballasts
- QUV/se, QUV/spray, QUV/cw, QUV/uvc
  - Solar Eye Irradiance Control maintains the same irradiance at all times
  - Single ballast controls 4 banks of lamps



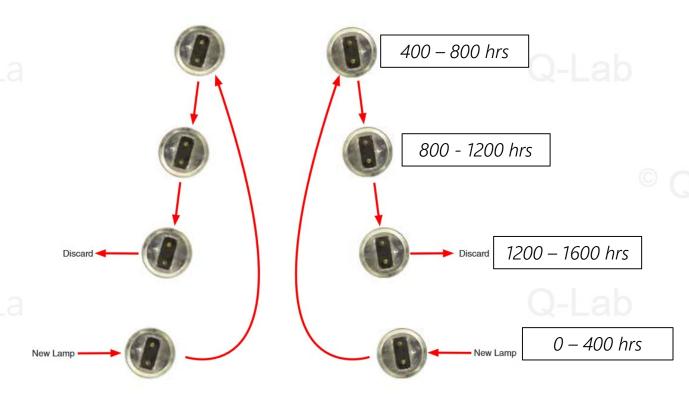
# **QUV/basic UV Light System**

- 4 Pairs of lamps
- 4 ballasts
- Lamps are on or off
- Fixed amount of power
- As lamps age, UV output decreases



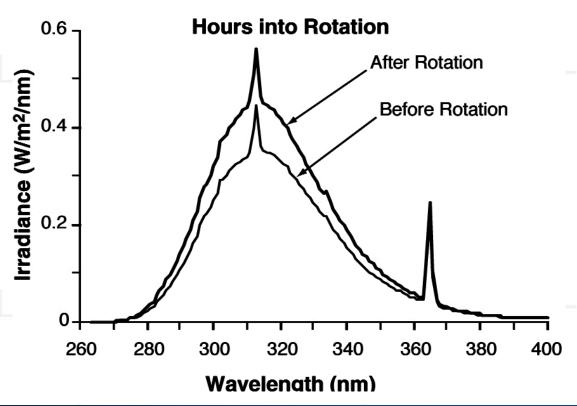


# **QUV/basic Lamp Rotation Sequence**





# **QUV/basic UV Lamp Aging**





# **QUV/basic Limitations**

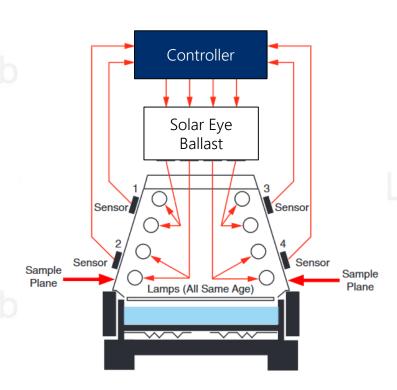
- Lamp-to-lamp and lot-to-lot variability
- Inconsistent lamp maintenance

**QUV** Operator Training

- Variability in ballast cooling blower and ballast
- Higher consumable cost due to frequent replacement of lamps

### **Solar Eye Irradiance Control**

- One specialized ballast powers four channels of eight total lamps
- Power to lamps controlled to maintain constant UV irradiance
- Benefits are numerous
  - Calibrated light source for better repeatability
  - Controlled Higher & Lower Intensity
  - Replace lamps only when needed





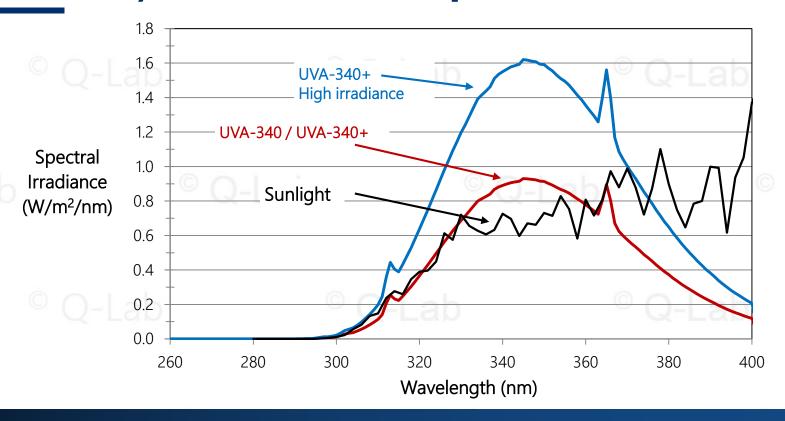
# **Typical Irradiance**

	UVA-340	UVA-340+	UVB-313EL	UVB-313EL+	QFS-40	UVC-254
QUV/basic Typical Irradiance	0.89	Not Recommended	0.71	Not Recommended	0.48	Not Available
QUV with SOLAR EYE Minimum Irradiance	0.20	0.35	0.20	0.20	Not Recommended	1.0
QUV with SOLAR EYE Typical Irradiance	0.68-0.89	0.76-0.95	0.48-0.62	0.48-0.71	Not Recommended	2.0-6.0
QUV with SOLAR EYE Maximum Irradiance	1.55	1.85	1.23	1.85	Not Recommended	13.0

Note: Irradiance value ( $W/m^2/nm$ ) at 340 nm for UVA lamps, 310 nm for UVB/QFS lamps Irradiance in  $mW/cm^2$  @254 nm for UVC lamps ( $10 \times W/m^2$ )

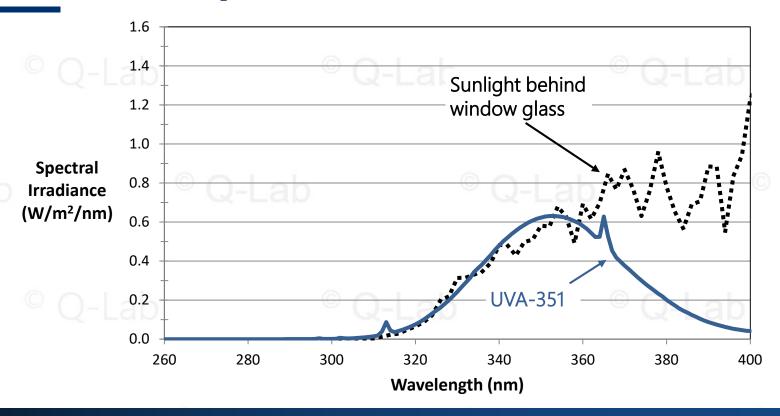


#### **UVA-340 / UVA-340+ Lamps SPD**



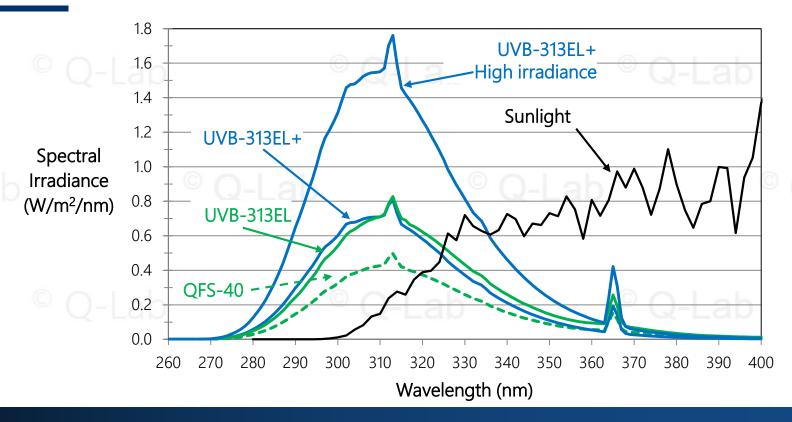


### **UVA-351 Lamps SPD**





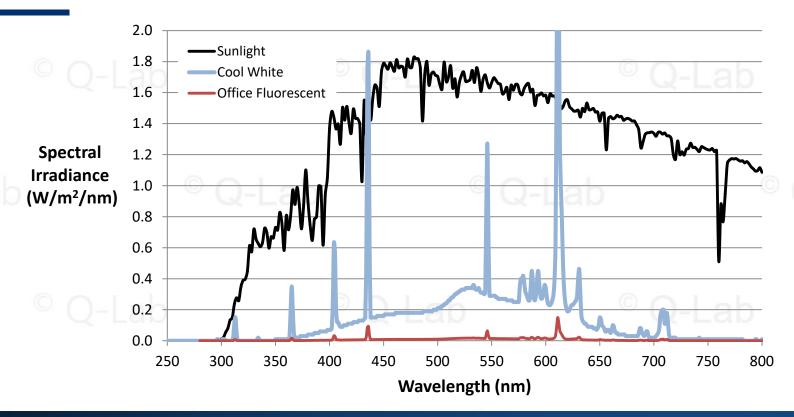
### **UVB Lamps SPD**





We make testing simple.

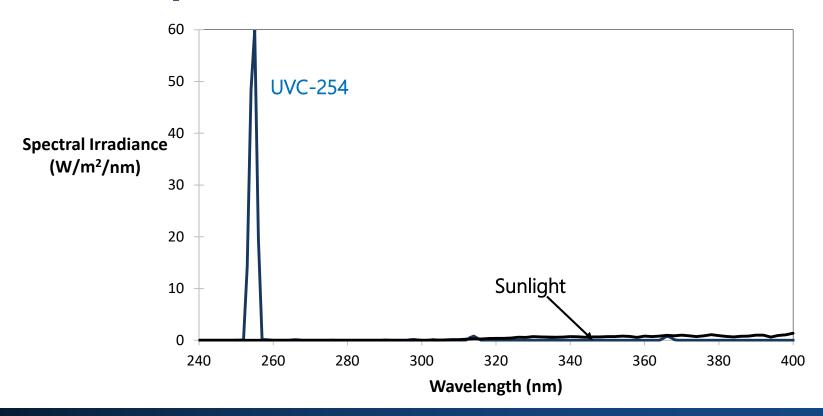
#### **Cool White SPD**





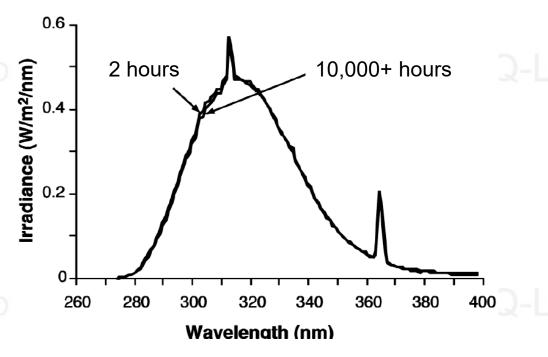
We make testing simple.

# **UVC Lamps**





# **Solar Eye Lamp Aging**

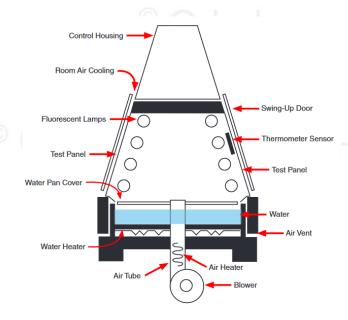


Minimal to no spectral change after 10,000 hours in SOLAR EYE models.



#### **Temperature Control in UV Function**

- Controlled by panel temperature sensor
  - Uninsulated
  - Insulated
- Blower
- Air Heater
- Both Blower and Air Heater are on during UV Cycle





# **QUV Moisture**

- Condensing Humidity
  - Hot condensation
  - Maximum water uptake
- Water Spray
  - Thermal Shock
  - Erosion

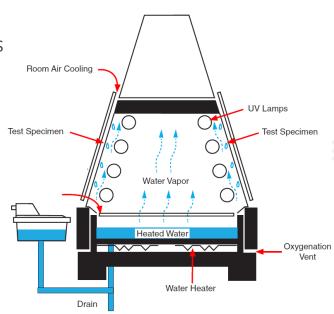






### **QUV Condensation**

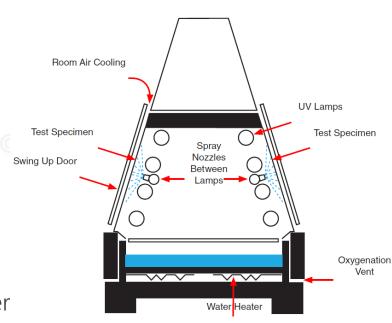
- Standard in most QUV's
- Requires tap water connection, but distilled water reduces maintenance, do not soften water.
- Uses approximately 8 liters/day
- Water Heater is on, warming the water and filling the chamber with warm water vapor
- Water Temperature Sensor ensures safety and that the water pan is full
- Blower is on until the panel temperature is met
- Lamps and Air Heater are off





### QUV/spray and QUV/spray-RP

- Purified water required (> 200 k $\Omega$  resistivity)
- 12× nozzles total, 6× on each side
- 7 liters/minute
- Panel temperature is displayed but not controlled
- Lamps, Water Heater, Air Heater, and Blower are off
- QUV/spray-RP is an optional system that recirculates and re-purifies water (purified water connection still required)





# **Topics**

- Safety
- Functions of the Tester
- Running a Test
  - Calibration
  - Maintenance



#### **Step 1: Select the Lamps**

- UVA Lamps
  - UVA-340, UVA-340+
  - UVA-351
- UVB Lamps
  - UVB-313EL, UVB-313EL+
  - QFS-40
- UVC Lamps
  - UVC-254
- Cool White Lamps (V-60183)





DO NOT MIX LAMP TYPES!

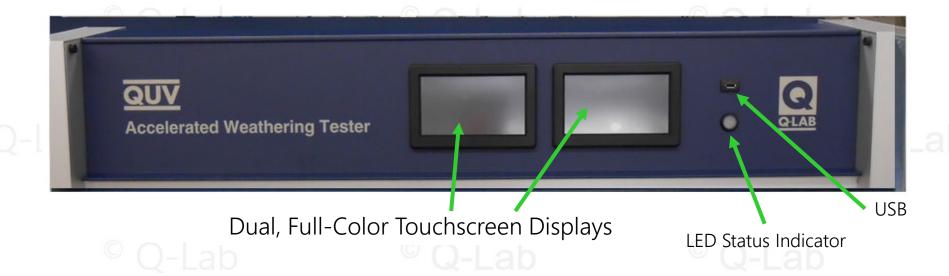


## **Step 2: Program the Tester**

- Enter the test cycle or select from set of pre-programmed cycles<sup>1</sup>
  - Function (UV, CONDENSATION, DARK, DARK+SPRAY, UV+CONDENSATION<sup>2</sup>, UV+SPRAY<sup>2</sup>)
  - Irradiance (for SOLAR EYE equipped models only)
  - Temperature
  - Cycle Time
- Set the test duration in hours
- 1. The QUV includes up to 12 commonly used test cycles (depending on model)
- 2. UV+CONDENSATION and UV+SPRAY are not enabled in default programming

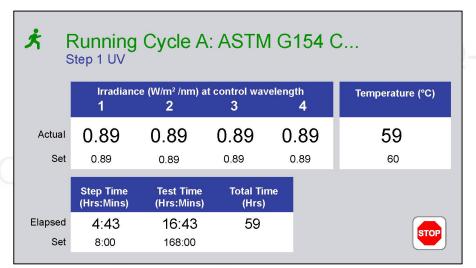


# **QUV Front Control Panel**





# **QUV Display**





#### Status screen

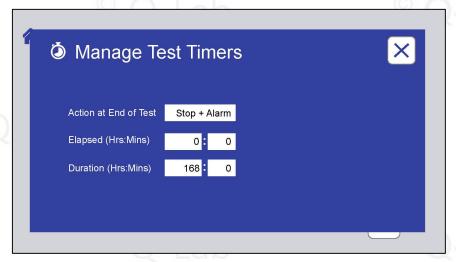
Setpoint and actual controls
Test timers

#### Menu screen

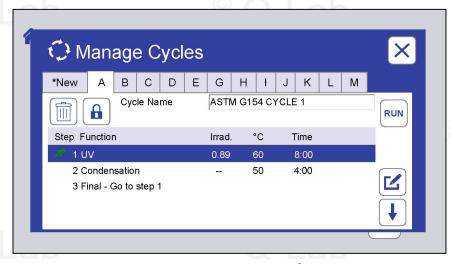
Cycle management
Calibration
Settings



# **QUV Menu Screen**



**Test Duration** 



Managing Cycles



# **Step 3: Calibration**

Q-Lab

More on this later!

© Q-Lab

© Q-Lab

© Q-Lab



#### **Step 4: Mount Specimens**

- The QUV must be completely sealed
  - All holders filled with specimens or blanks
  - End seals in place
  - Gaps may prevent condensation and unattainable temperature conditions and will affect uniformity
- Insulated or three-dimensional specimens may be hotter than the black panel
  - Leaving the door open will increase specimen temperature



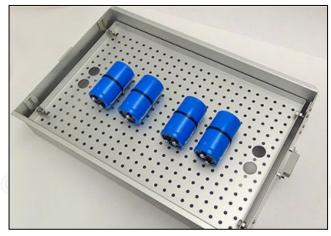
**QUV** End Seals



We make testing simple.

#### **3-Dimensional Specimens**

Specimens should not extend past the plane of the specimen holder into the chamber



Adjustable Quadrant Box

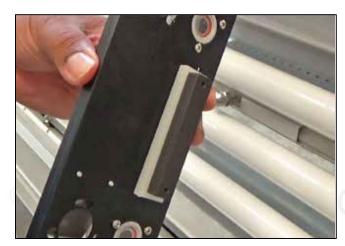


Lumber Holder



#### **QUV Insulated Black Panel**

For 3D quadrant boxes and thick plastic specimens, a black panel with insulation may provide better representation of specimen temperatures.



**QUV Insulated Black Panel** 



QUV with door removed and 3D Boxes



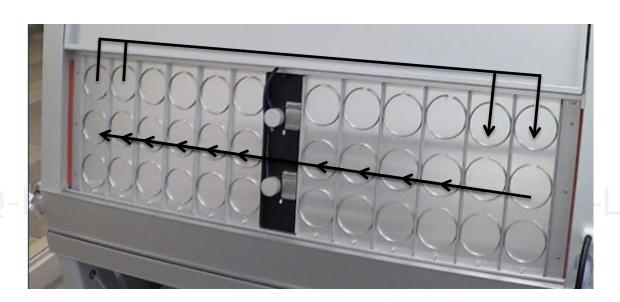
# **Step 5: Running a Test**

- Specimen Reposition
- Lamp Rotation (QUV/basic)
- Calibration
  - Irradiance every 500 hrs for SOLAR EYE models
  - Temperature every 6 months
- Tester Operation
- Data Logging via VIRTUAL STRIPCHART (if configured)



# **Specimen Repositioning**

- Ensures best repeatability and reproducibility
- Perform at least 4 times per test





### **LED Status Indicator**

Color	Appearance	Meaning
Red	Flashing	Error, test stopped
Yellow	Flashing	Notification, test still running
White	Static	Power on, stopped, no active error
Green	Static	Test running, no active error
Blue Lab	Flashing	Test completed Q-Lab
Magenta	Flashing	Software install or VSC transfer



# **Topics**

- Safety
- Functions of the Tester
- Q-Le Running a Test Q-Lab
  - Calibration
  - Maintenance



## **Irradiance Calibration**

- For SOLAR EYE models only
- Calibration every 500 light hours
- QUV flashes a reminder when calibration is due
- Requires
  - UC10 Smart Sensor (UC10/UV, UC10/CW, UC10/UVC)
  - UC1 handheld display (adaptor for older models)



# Irradiance Calibration Maintaining CR10 & UC10

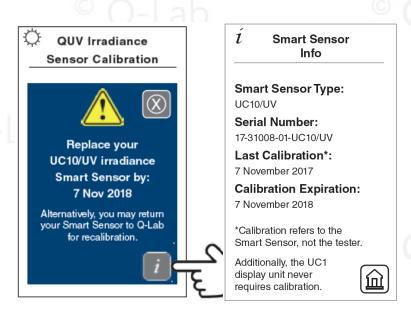
- Calibration is valid for 1 year
- When not in use, sensor should be stored in supplied package
- Calibration sensor should never be left in the calibration port on the tester
- Prior to calibration, clean sensor window with alcohol and a soft cloth

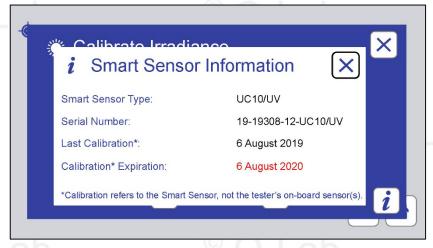




#### **Irradiance Calibration**

#### **Smart Sensor Info**





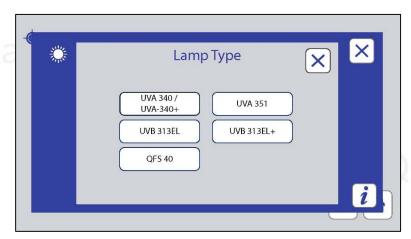
**QUV Touchscreen Display** 

**UC1 Handheld Display** 

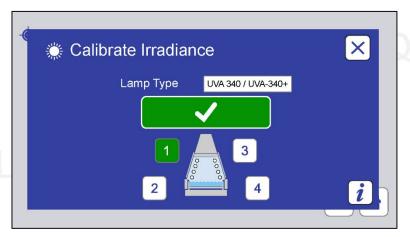


#### **Irradiance Calibration**

- Select lamp type
- Place UC10 in tester, wait for irradiance to stabilize, press channel # to calibrate
- UC1 handheld display has similar interface for older testers



**Lamp Selection** 



**Lamp Channel Calibration** 

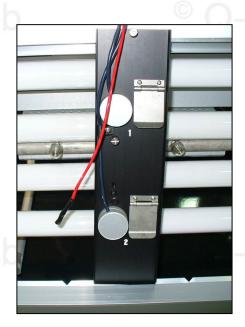


- Calibration required every 6 months
- QUV flashes a reminder when routine 6 month service is due
- Requires calibrated reference thermometer, insulated container, and hot/boiling water



#### **Remove Sensor from Housing**





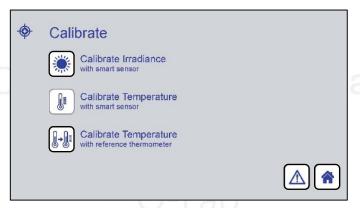


#### **Attach QUV sensor to Reference Thermometer**





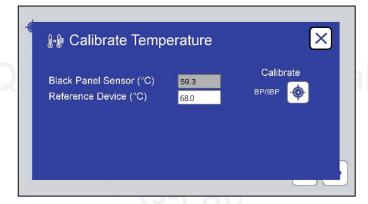
#### **Adjust Temperature**



Calibration Menu



Read Reference Temperature



New Tester Sensor Temperature Adjustment



# **Topics**

- Safety
- Functions of the Tester
- Q-Le Running a Test Q-Lab
  - Calibration

**QUV** Operator Training

Maintenance



# **Lamp Maintenance**

- QUV/basic
  - Lamps need to be rotated every 400 light hours and two lamps replaced to maintain stability over a test
- QUV/se and QUV/spray
  - Spectrum does not shift, so change the lamps as needed to maintain irradiance
  - Lamps warranted up to:
    - 8,000 hours at Typical irradiance
    - 1,500 hours at High irradiance
    - 750 hours at Maximum irradiance



## **Water Pan Maintenance**

- Clean water pan every 6 months
- If supplying tester with tap water, there can be significant mineral build-up, requiring more frequent cleaning
- More regular cleaning is recommended if specimens degrade and contaminate water



Clean QUV water pan



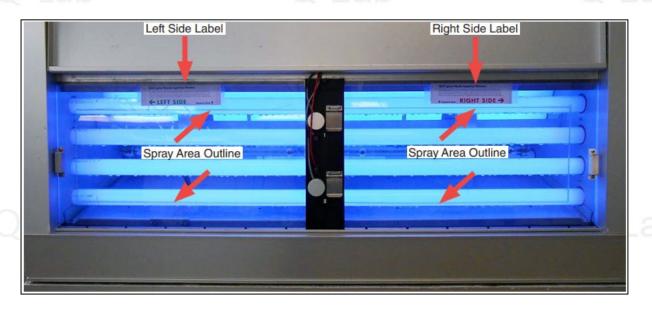
Significant mineral build-up



We make testing simple

# **QUV/spray Maintenance**

With inspection windows in place, check spray uniformity monthly

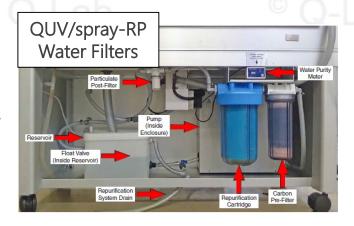




#### **Water Filter Maintenance**

- QUV/spray
  - Water Particulate Filter
    - Check every 6 months, replace annually or if dirty
- QUV/spray-RP
  - Repurification (Demineralizer) Cartridge
    - Replace if purity meter > 001
  - Carbon Filter & Particulate Filter
    - Check every 6 months, replace annually or if dirty
  - Reservoir
    - Clean periodically if dirty with mold







-Lab © **Q-La** 

Thank you for your attention! Questions?

Send your inquiry to: Darren@thermoline.com.au



